

MUGLER

BY CASEY CADWALLADER

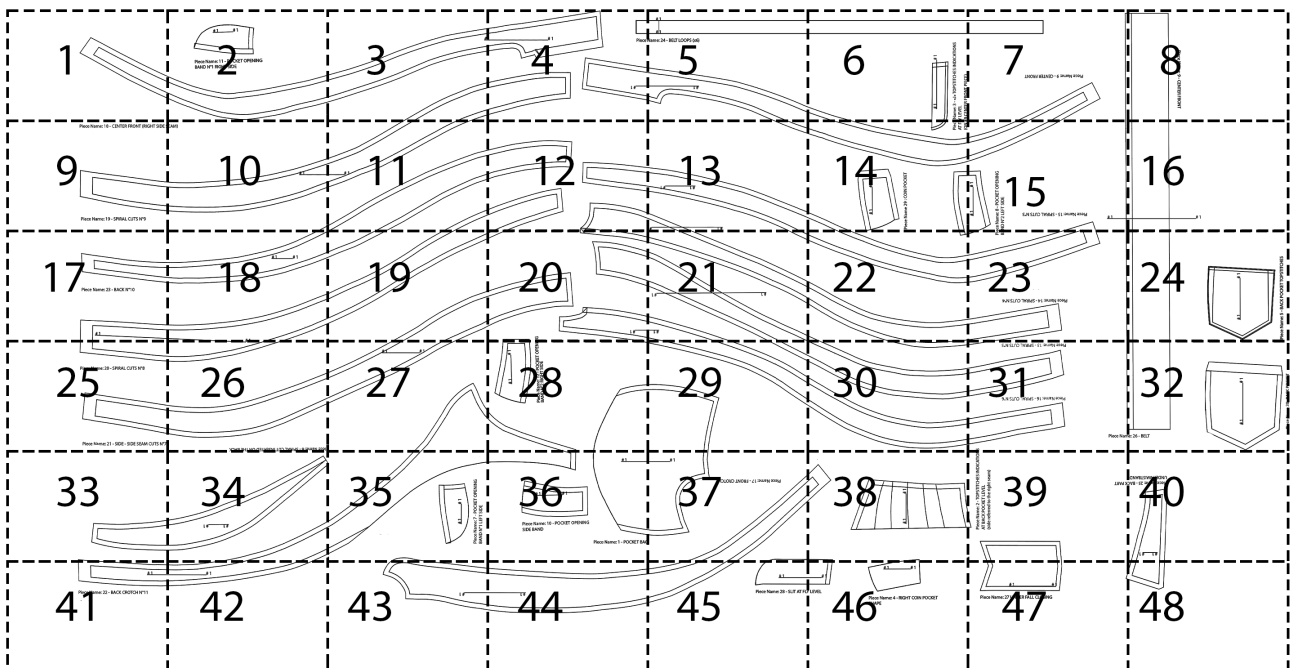
SPIRAL DENIM

PRINT GUIDE

A4 SIZE PAPER

Print the pattern documents onto A4 paper and join the sheets together using tape to create the final actual size pattern.

Print the pages at 100% scale, or turn off scaling in your printer settings.



The intellectual property rights in this pattern are owned by MUGLER and the pattern is provided solely for personal, non-commercial use. The pattern must not be used to make products which are offered for sale.

EQUIPMENT YOU NEED

- Special denim needle
- Paper pattern printed at 100% (the pattern is based on a size 36)
- Iron
- Sewing machine
- Overedging machine

1 - BILL OF MATERIAL

	DESIGNATION	QUANTIT Y	COMMENTS
FABRIC	HEAVY DENIM	3.5 M	MAIN MATERIAL
LINING	LIGHT COTTON	0.2 M	POCKETING
BUTTON	JEAN BUTTON (2 CM DIAMETER)	1	MIDDLE FRONT AT WAISTBAND LEVEL
RIVET	RIVET (10 MM DIAMETER)	X 6	2 AT THE RIGHT TICKET POCKET + 4 AT THE OPENING FRONT POCKETS
ZIPPER	METAL ZIP TEETH 4 (16 CM)	X 1	MIDDLE FRONT
OPTIONA L THREAD	LEATHER TAG	X 1	RIGHT BACK AWAY FROM BELT LOOP
	BRAND LABEL	X 1	MIDDLE BACK
	TOPSTITCHING 30	1 SPOOL	ALL OVER AT SPIRALS LEVEL + WAISTBAND TOPSTITCHING
	INSIDE THREAD	1 SPOOL	ALL INSIDE OVERLOCKS (USE MATCHING YARN SO IT LOOKS CLEANER)

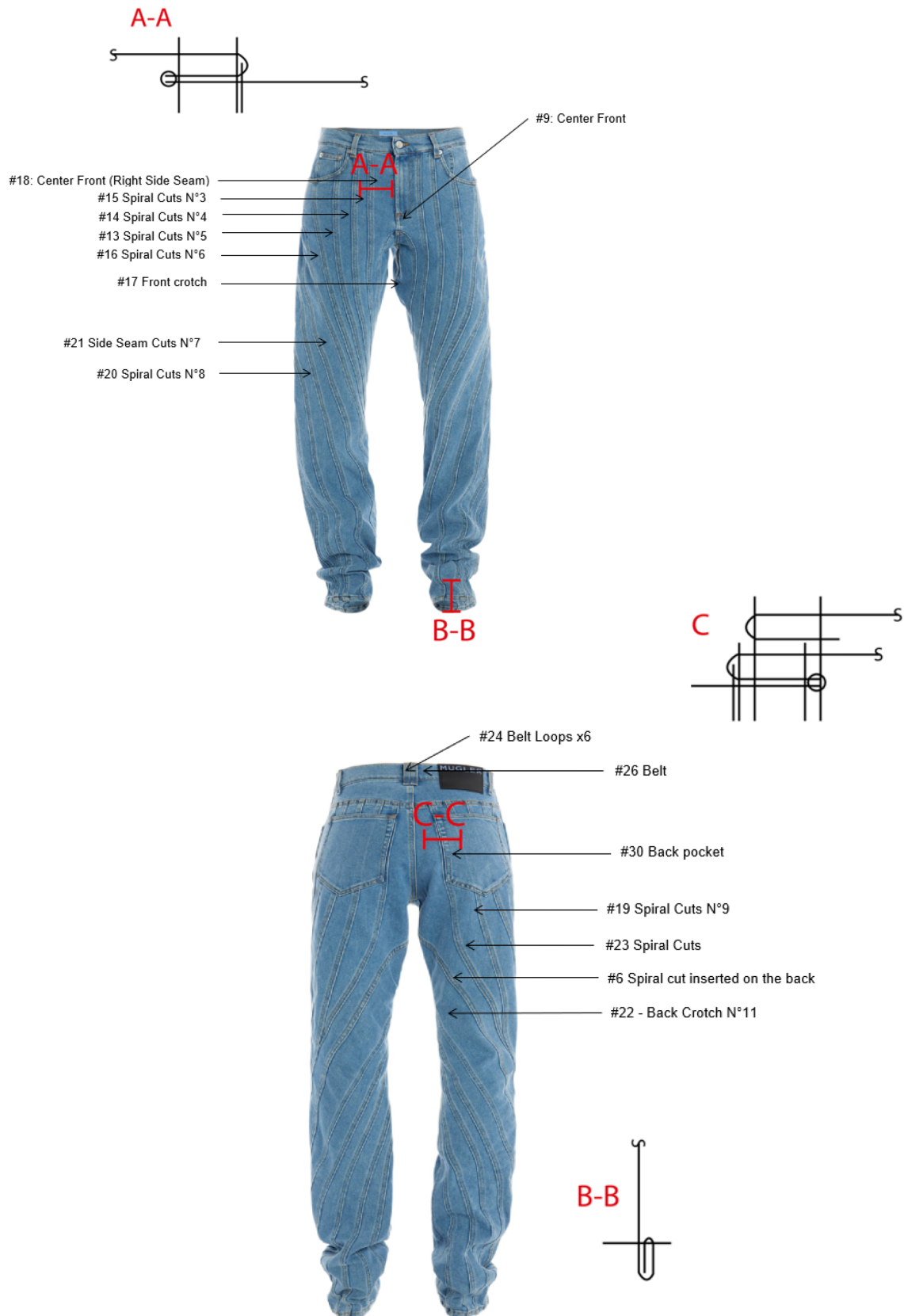
The intellectual property rights in this pattern are owned by MUGLER and the pattern is provided solely for personal, non-commercial use. The pattern must not be used to make products which are offered for sale.

2 - PATTERN NOMENCLATURE

N°	DESCRIPTION
1	POCKET BAG (LINING)
2	TOPSTITCHES INDICATIONS AT BACK POCKET LEVEL (SIDE REFERRED AT THE SEAM RIGHT)
3	TOPSTITCHES INDICATION AT FLY LEVEL (ON #9 CENTER FRONT PIECE)
4	RIGHT COIN POCKET SHAPE
5	BACK POCKET TOP STITCHES
6	SPIRAL CUT INSERTED ON THE BACK
7	POCKET OPENING – BAND N°1 LEFT SIDE
8	POCKET OPENING – BAND N°2 LEFT SIDE
9	CENTER FRONT
10	POCKET OPENING – BAND N°3 LEFT & RIGHT SIDE
11	POCKET OPENING – BAND N°1 RIGHT SIDE
12	POCKET OPENING – BAND N°2 RIGHT SIDE
13	SPIRAL CUTS N°5
14	SPIRAL CUTS N°4
15	SPIRAL CUTS N°3
16	SPIRAL CUTS N°6
17	FRONT CROTCH
18	CENTER FRONT (RIGHT SIDE SEAM)
19	SPIRAL CUTS N°9
20	SPIRAL CUTS N°8
21	SIDE SEAM CUTS N°7
22	BACK CROTCH N°11
23	BACK N°10
24	BELT LOOPS (X6)
25	BACK PART UNDER WAISTBAND
26	BELT
27	UNDER FALL CLOSING
28	SLIT AT FLY LEVEL
29	COIN POCKET
30	BACK POCKET

The intellectual property rights in this pattern are owned by MUGLER and the pattern is provided solely for personal, non-commercial use. The pattern must not be used to make products which are offered for sale.

3 - ASSEMBLY STEPS



The intellectual property rights in this pattern are owned by MUGLER and the pattern is provided solely for personal, non-commercial use. The pattern must not be used to make products which are offered for sale.

#12: Pocket opening – Band N2 Right Side

#11: Pocket opening – Band N°1 Right Side

#10: Pocket opening – Band N°3



4 - TECHNICAL INFORMATION

PANT PART	SEAM ASSEMBLY INDICATION
COIN POCKET	CLEAN TOP STITCH 2 NEEDLES (INSIDE)
FRONT POCKETS MIRROR	MIRROR OVER LOCK STITCHED 2 NEEDLES
FRONT POCKET	CLEAN TOP STITCH 2 NEEDLES
FRONT CUTS	CUTS N.5 OVERLOCKED, AND TOP STITCH 2 NEEDLES, COMBINE THE CUTS WITH THE MIRROR
TOP STITCHES ON THE FRONT (LEFT SIDE)	1 NEEDLE 0,6 CM
UNION IN FRONT	1 NEEDLE EDGE STITCHED
FRONT CROTCH	OVER LOCKED AND TOP STITCHED 2 NEEDLES 0,6 CM
FRONT BARTACKS	ONE ON THE CROTCH THE OTHER ON THE J STITCH
FRONT CUTS	TOP STITCH DIRECTION ON THE FRONT TOWARDS SIDE SEAM, ON THE BACK SIDE TOWARDS THE CENTER BACK
POCKET LINING	CLEAN 1 NEEDLE FROM 0,6 CM
BACK POCKETS	HIRONED FOR SHAPE, APPLIED 2 NEEDLE 0,6 CM (FOP ALL THE OTHER DETAILS SEE THE SAMPLE REFERENCE)
BACK RISE	OVER LOCKED WITH 1,2 CM OF MARGIN AND TOP STITCHED 2 NEEDLES 0,6 CM ON THE BACK (LEFT SIDE)
BACK JOKE	OVER LOCKED WITH 1,2 CM OF MARGIN AND TOP STITCHED 2 NEEDLES 0,6 CM ON THE BACK
SIDE SEAMS UNION	OVERLOCK WITH 1,2 CM OF MARGIN
SIDE SEAM UNION STITCHING	TOP STITCH TWO NEEDLE UNTIL THE BUTTON
BELT LOOPS	N.6 BELT LOOPS 1,2CM X 5,8 CM
WAIST BAND	AUTOMATIC MACHINE (STRAIGHT)
HEM	1 NEEDLE WITH 1,2 CM (CLEAN)
BARTAKS ON THE BACK	ONLY ON THE BACK POCKETS

The intellectual property rights in this pattern are owned by MUGLER and the pattern is provided solely for personal, non-commercial use. The pattern must not be used to make products which are offered for sale.

STEPS

1. Cut pattern pieces in denim (main fabric) and in cotton (lining)
2. Assembly #18 Center Front with Spiral cuts N°3,4,5 (#13,#14,#15) together
3. Assembly fly part
4. Assembly Spiral cuts N°6 (#16)
5. Assembly Pocket opening Band N°1,2 and side band (under pocket part) - #10,11,12 - in the right side do not forget to sew the coin pocket #29
6. Assembly this under pocket part (#10,11,12) to the front spiral panel part you assembly before (#13,14,15,16)
7. Add the lining of the pocket #1 (ideally light cotton as mentioned before)
8. Assembly back spiral cuts N°7,8,9,10, spiral cut inserted and N°11 (#20,21,22,6)
9. Assembly back pocket left and right (#30)
10. Assembly the lower part of the waistband (#25)
11. Assembly the back pant part left with the right at crotch level (#22)
12. Assembly the front part with back part at side pant level (# 16 spiral cuts N°6 with #21 Side seam cuts N°7)
13. Close the back crotch (#22) left and right
14. Sew the 6 loops (#24)
15. Assembly the waistband part (#26) – do not forget to do your buttonhole
16. Position the loops on the waistband and stitch them one by one
17. Apply the 6 rivets, the middle front jean button, the leather tag at back side waistband level (if desired) and finish with your bottom leg hems

The intellectual property rights in this pattern are owned by MUGLER and the pattern is provided solely for personal, non-commercial use. The pattern must not be used to make products which are offered for sale.